

Excel S

Technical Specifications

Properties	Typical Value*				ANSI A208.2-2016	
	< 9.53 mm (< 3/8")		9.53-12.7 mm (3/8"-1/2")		(Grade 130)	
	Metric	Imperial	Metric	Imperial	Metric	Imperial
Internal Bond	0.94 N/mm ²	136 psi	0.70 N/mm ²	102 psi	0.54 N/mm ²	78 psi
MOR	29.4 N/mm²	4,260 psi	24.8 N/mm ²	3,600 psi	21.6 N/mm ²	3,130 psi
MOE	3,850 N/mm ²	558,400 psi	3,440 N/mm ²	499,000 psi	2,160 N/mm ²	313,000 psi
Moisture Content	4-6%		4-6%		≤ 9%	

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	Typical Value*				ANSI A208.2-2016		
Properties	15.88-19.05 mm (5/8"-3/4")		≥ 22.23 mm (≥ 7/8")		(Grade 130)		
	Metric	Imperial	Metric	Imperial	Metric	Imperial	
Internal Bond	0.75 N/mm ²	109 psi	0.62 N/mm ²	90 psi	0.54 N/mm ²	78 psi	
MOR	24.3 N/mm ²	3,525 psi	22.1 N/mm²	3,200 psi	21.6 N/mm ²	3,130 psi	
MOE	3,350 N/mm ²	486,000 psi	3,125 N/mm ²	453,000 psi	2,160 N/mm ²	313,000 psi	
Screw Holding:							
Face (≥ 3/8")	1,140 N	256 lb	1,080 N	243 lb	988 N	222 lb	
Edge (≥ 5/8")	1,095 N	246 lb	965 N	217 lb	787 N	177 lb	
Moisture Content	4-6%		4-6%		≤ 9%		

Thickness Tolerance:	Metric	Imperial	
from specified thickness	± 0.125 mm	± 0.005 in	
from panel average	± 0.125 mm	± 0.005 in	
Length/Width	± 2.0 mm	± 0.080 in	
Linear Expansion	≤ 0,33%		

All-purpose. Perfect for industrial applications, such as lamination and painting. Broad range of thicknesses available. Excel S upon availability only. For mouldings and other specific applications.

 $Thicknesses \ available: 1/4 \ '' \ to \ 1 \ 1/18 \ ''. Other \ thicknesses \ available \ on \ request, subject \ to \ minimum \ order.$

Uniboard MDF meets the requirements of ANSI A208.2-2016/Grade 130, ECC 4-11, CARB ATCM 93120 and is available as FSC® certified Uniboard MDF meets CARB Phase 2 standards

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^{*} Typical values measured at the Mont-Laurier plant